

ARICHAT METAL FABRICATION LTD

5005 HWY 320
P.O. Box 4000
Arichat, N.S B0E 1A0

Tel.: (902) 226-0055
Fax: (902) 226-0415
E-mail: info@arichatmetal.com

Installation Instruction Recommendations

CAN/ULC-S601 AND S652 SINGLE AND DOUBLE WALL TANKS

- The tank installer shall consult with the authority having jurisdiction to ensure that the requirements of CAN/ULC-S652, latest edition, or CAN/ULC-S601, latest edition, as applicable, and all Federal, Provincial, and Local Codes are met prior to installation.
- Tanks shall be located in accordance with the National Building Code of Canada.
- All tanks must be installed to comply with manufacturer's instructions.
- Tanks must be placed on a level concrete pad, greater or equal to the diameter of the tank.
- Do not lift or transport tank while containing product.
- Do not weld or drill on any portion of the tank.
- Tank must be inspected for damage before being installed. Contact us immediately if damage of any kind is found on initial inspection.
- Tank vacuum must be checked regularly to insure that the vacuum is holding properly. Any vacuum reading below the indicated minimum of 42 kPa must be reported to the manufacturer.
- Normal and emergency vents must be installed according to codes before being placed in service.
- Emergency vents cannot be closed off or used for alternate piping.
- Arichat Metal Fabrication Ltd. holds no responsibility for the installation of the tank, nor do we hold any responsibility for damages or any other situation that might occur because of the installation of this product.

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DOUBLE WALL WARRANTY

LIMITED WARRANTY - ABOVEGROUND STEEL STORAGE TANK ULC-S601

Arichat Metal Fabrication Ltd warrants that its aboveground steel storage tank labeled, when installed in accordance with the Arichat Metal Fabrication Ltd technical guide, the ULC-S601 standard and laws and regulations concerning petroleum products:

1. Will be exempt from faulty material and workmanship of equipment supplied with tank 1-emergency vent,2 interstitial vent,3 vacuum monitoring gauge unit (under normal use and maintenance) for a period of 24 months following the delivery date of the tank.
2. Will prevent all fluid leakage caused by external corrosion, faulty material or workmanship of the tank for a period of 5 years, applicable to the steel structure.
3. Will have a paint warranty of 3 years from date of delivery.(Will cover rusting from faulty paint application ,not from abuse or misuse of tank unit)

THE WARRANTY TERMS MENTIONED ABOVE ARE SUBJECT TO THE FOLLOWING CONDITIONS:

1. The steel storage tank must be installed in accordance with ULC and Petroleum Storage regulations, the ULC-S-601 standard and laws and regulations concerning petroleum products;
2. Arichat Metal Fabrication Ltd will not be held responsible for injuries caused to people or property damage resulting from any cause.
3. Arichat Metal Fabrication Ltd will not be held responsible for damage caused by or to the pipes associated with the tank no matter what the cause.
4. Arichat Metal Fabrication Ltd will not be held responsible for labor costs or other costs resulting from the installation, replacement or transportation from a tank supplied under the terms of the warranty.
5. In the case of a tank leakage due to external corrosion, the buyer must inform Arichat Metal Fabrication Ltd immediately by phone and in writing and allow our representative to inspect the tank and the site during the work.
6. The decision to repair or replace the tank belongs to Arichat Metal Fabrication Ltd, depending on our evaluation of tank damage.
7. Arichat Metal Fabrication Ltd's warranty obligations are limited to supplying a tank equivalent to the original tank during the 5-year warranty period.

THE ABOVE CONSTITUTES OUR SOLE AND EXCLUSIVE OBLIGATION

Customer Name: _____

Location of tank installation: _____ ULC Serial #: _____

Installer Name: _____ Installation Date: _____

PLEASE NOTE: THIS WARRANTY SHALL BE FILLED IN AND RETURNED TO US AT THE NAME & ADDRESS AT THE TOP OF THE PAGE.

PLEASE ENCLOSE RETURN ADDRESS & PHONE NUMBER OR EMAIL FOR CONTACT PURPOSES. THANK YOU